

STANDARD TURNROUND TIMES FOR ASHTON & MOORE PROCSESSES

<u>PROCESS ROUTE</u>	<u>TURNROUND (WORKING DAYS)</u>
Alocrom or Iridite NCP	7
Alocrom or Iridite NCP & Paint	22
Alocrom or Iridite NCP & Chromic Anodising	12
Alocrom or Iridite NCP & Chromic Anodising & Paint	27
Alocrom or Iridite NCP & Sulphuric Anodising	14
Alocrom or Iridite NCP & Sulphuric Anodising & Paint	25
Cadmium	10
Cadmium & Paint	22
Calcium Modified Phosphate	5
Chromic Anodising	10
Chromic Anodising & Paint	25
Cold Phosphate (Automatic)	5
Electro polish	7
NDT	7
NDT & Alocrom or Iridite NCP	10
NDT & Alocrom or Iridite NCP & Paint	25
NDT & Alocrom or Iridite NCP & Sulphuric Anodising	21
NDT & Alocrom or Iridite NCP & Sulphuric Anodising & Paint	27
NDT & Cadmium	15
NDT & Cadmium & Paint	32
NDT & Chromic Anodise	17
NDT & Chromic Anodise & Alocrom or Iridite NCP	20
NDT & Chromic Anodise & Alocrom or Iridite NCP & Paint	30
NDT & Chromic Anodise & Paint	28
NDT & Electro polish	10
NDT & Paint	22
NDT & Passivation	12
NDT & Passivation & Paint	25
NDT & Passivation & Silver	25
NDT & Phosphate	12
NDT & Phosphate & Paint	25
NDT & Silver	18
NDT & Silver & Paint	33
NDT & Sulphuric Anodising	20
NDT & Sulphuric Anodising & Paint	30
Paint	15
Passivation	7
Phosphate	8
Phosphate & Paint	20
Pre Pen Etch	5
Silver	15
Silver & Paint	28
Sulphuric Anodising	10
Sulphuric Anodising & Paint	25
Tartaric Sulphuric Anodising	5

Please note: The turnaround times quoted above are approximates and may be affected by batch size, the amount of work we have on site at any given time or any other variable that may affect our production planning.